



CERTIFICATE

Welding of railway vehicles and components according to
EN 15085-2:2020+A1:2023

TÜV SÜD/15085/CL1/613/16/3

TÜV SÜD Industrie Service GmbH hereby certifies that the welding company

STIRG METALL DOO INĐIJA
Kralja Petra I/bb
22320 Inđija
Serbia

fulfills the requirements
for the scope according to

EN 15085-2 classification level CL1
in the type of activity P, S

in the range indicated in the annex.

validity: 2025-03-28 until 2028-03-27

München, 2025-03-28
Place and date of issue

Lead auditor: M.Sc. STOJČIĆ



EQ3124189



Certification Body
Material and Welding Technology

Sack

Dipl.-Ing. SACK
Deputy head of certification body



Scope of the certificate

Scope:

| Welding process according to EN ISO 4063 | Material group according to CEN ISO/TR 15608 | Dimensions | Remarks |
|--|--|---|--|
| 131 | 22.3 | t = 1 - 16 mm | BW, FW: t = 3 - 12 mm |
| 135 | 1.1 1.2 1.2/8.1 8.1 | t = 3 - 16 mm t = 1.5 - 12 mm t = 1 - 12 mm t = 1.5 - 16 mm | BW BW, FW: t = 2 - 16 mm (D ≥ 37.5mm) BW, FW: t = 1 - 24 mm BW |
| 141 | 1.2 22.3 22.4/23.1 23.1 8.1 8.1 | t = 2 - 6 mm D ≥ 25 mm t = 1 - 4 mm t = 3 - 10 mm D ≥ 25 mm t = 1.5 - 12 mm t = 1 - 22 mm D ≥ 25 mm t = 1.5 - 3 mm D ≥ 27 mm | BW BW, FW: t = 0.5 - 4 mm FW, FW: 22.4 t = 0.5 - 4 mm - FW BW |
| 141/135 | 1.2 | t = 11 - 44 mm D ≥ 40 mm | BW |
| 786 | 8.1 | t = 2 mm | M8 |

Area of Application:

- New build of railway vehicles and their components
- Purchase and supply of welded components

Responsible welding coordinator(s):

Siniša Bukurečki, Level A (IWE)

born: 1959-05-04

1st deputy(ies) of the responsible welding coordinator(s):

Igor Zdravkoić, Level A (IWE)

born: 1997-06-08

Others deputies:

Aleksandar Džonić, Level C

born: 1970-01-27

Dušan Trivunović, Level C

born: 1990-08-12

Remarks:

The welding coordinators Siniša Bukurečki, Igor Zdravkoić, Aleksandar Džonić are authorised, within the scope of this certificate, to test welders/operators in accordance with the relevant standards.

Register no.:

TÜV SÜD/15085/CL1/613/16/3

General provisions:

The current version of the TÜV SÜD Group's testing and certification regulations apply.